

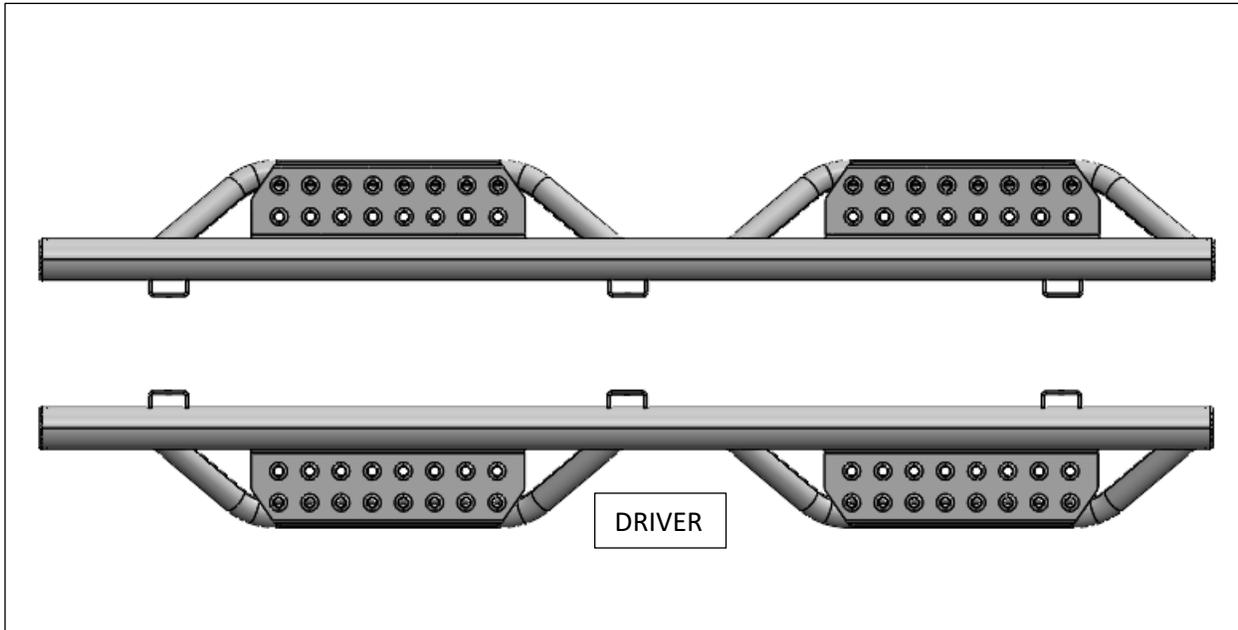
I-SHEET NUMBER: INST-00135
 PART NUMBER: 710416412
 PRODUCT: HOOP STEP
 APPLICATION: 4RUNNER (TRAIL EDITION ONLY) 4RUNNER

HARDWARE DESCRIPTION		QTY.
HWKT-03054X		
	10MMX25MM CARRIGE BOLT	12
	10MM HEX FLANGED NUT	12
FLBW-00894X	M8-1.25 X 30MM CLASS 8.8 FLANGED CAP SCREW	12



PARTS INCLUDED	QTY
DRIVER SIDE	1
PASSENGER SIDE	1
MOUNTING BRACKET	6

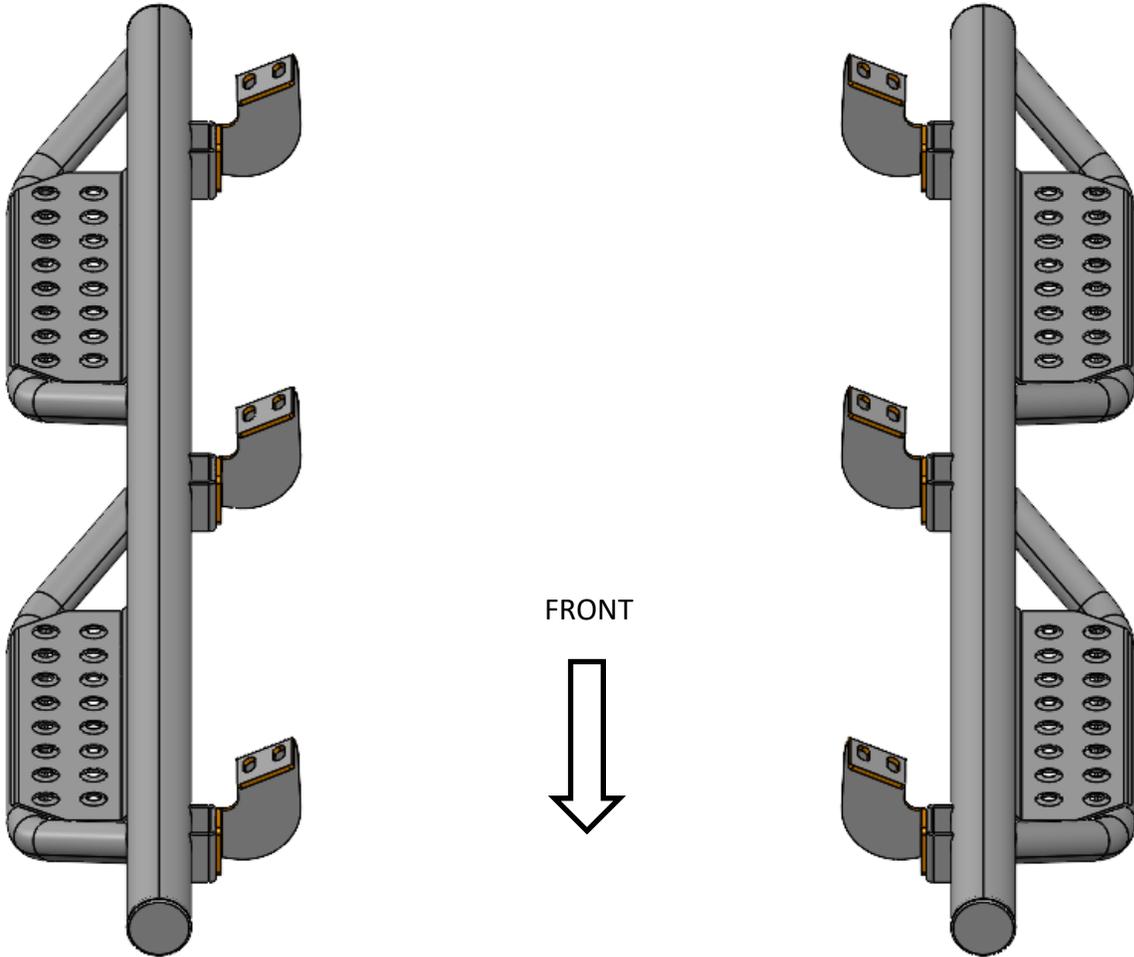
Step 1: Locate the driver side step rail.



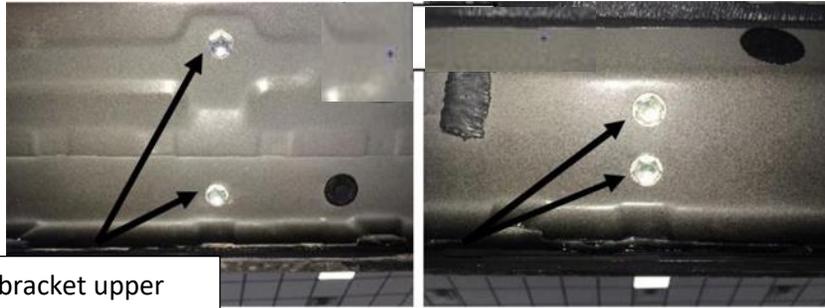
Step 2: Install the (x6) mounting brackets to each attachment point on the main tube using the supplied M10x25 carriage bolts, M10 hex nuts and leave loose for now.

**** NOTE ****

**BRACKET ORINATION FOR DRIVER AND PASSENFWER SIDE.
BRACKET BENDS WILL POINT TOWARDS THE FRONT OF THE VEHICLE.**



Step 3: Remove any factory hardware and discard.



First bracket upper mounting position will not be used.

Step 4: Position step up to the body of the vehicle and align the brackets up with the factory mounting locations. **NOTE: Some models may require removing of the rear mud flaps.**

Step 5: Beginning with the center bracket, start one of the M8x30mm hex bolts into the factory bolt location and leave loose. Start the second M8x30mm hex bolt in the same bracket and loosely tighten.

Step 6: Start all remaining M8x30mm hex bolts in each bracket and leave loose.

Step 7 : After final positioning, start at the rear of the vehicle and tighten the lower fastener to 15-20 ft/lbs of torque. Continue this until all of the lower fasteners have been tightened, then move to the top bolt and repeat the process.

Step 8: Next, tighten all brackets at the main tube. (20-25 ft./lbs. torque).

Step 9: Repeat steps 2-8 for passenger side install.

